



Documentation

The following information sheets illustrate the description below:

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| 24-W501-4G-E | Sectional view of the lance with main dimensions |
| 24-W101-6T-E | Sectional view of the head of the lance with atomiser |

General

The burnerlance 24-BZ without needle shut-off is especially suitable for use in or on an oil burner and is designed to operate air or steam atomisers type 24-AG.

The burnerlance is suitable for supply pressures up to 16 bar and fuel temperatures up to 140°C.

Mounting the atomiser discs

Often a lance is delivered with the discs mounted. This is just to avoid loss of parts during transportation. The capnut then is screwed on by hand, not tightened. In this case, you should also mount the atomiser discs as described below.

The nozzle and the swirler are to be built in according to information sheet 24-W101-6T-E.

To ensure adequate sealing, the sealing surfaces at the adaptor, at both sides of the swirler and at the nozzle should not be damaged. Never use any additional sealant on these surfaces.

Remove the capnut from the lance. Make sure all parts involved are clean and free from any dust or other particles. Place the nozzle and the swirler, in the right order and position, straight inside the capnut as shown in sheet 24-W101-6T-E.

It is advised to apply a little "Molykote HSC" or equivalent compound, on the thread of the adaptor only, to prevent problems when dismantling the capnut after a longer period. The sealing surface of the adaptor, the inside of the lance and the atomiser discs are to be kept absolutely clean.

Now carefully screw on the capnut containing the discs by hand as tight as possible. Tighten the capnut firmly with a spanner.



Connections

The connections on the block of the lance are marked as follows:

- A** Fuel supply to the atomiser. A filter having meshes smaller than 50 µm should be present. Fuel output control is achieved by connecting either a pressure or a volume regulator.
- O** Compressed air or steam supply to the atomiser. The pressure either is kept constant or under control of a constant differential pressure system. The way of control and the pressure only depend on the behaviour desired for the atomiser.

To prevent malfunction, be careful when removing the plastic plugs from the connection ports and make sure no material stays behind.

When choosing fittings, make sure that the channels inside the connection block remain fully open. Even a partial blockage at one of the channels inside will inevitably lead to malfunctioning of the burnerlance.

Never use any additional sealant on the thread. The remains getting inside the lance could lead to failures. There are no objections against the use of flat gasket rings to seal the fittings.

Function

During the pre-purge period, the external solenoid valve in the fuel supply line (to port "A") is closed, preventing fuel from reaching the furnace prematurely.

Atomising pressure in the lance starts building up after the compressed air or steam to port "O" has been switched on. Before opening the external solenoid valve in the fuel supply line, make sure the **IGNITION IS TURNED ON**. In addition, the external regulator, the air or steam pressure and the combustion airflow are to be adjusted beforehand in such a way that the burner will **START ON LOW FLAME**.

Shortly after switching on the solenoid valve in the fuel supply line, the fuel pressure at the atomiser will stabilise and the ignition causes a flame.

An external volume or pressure regulator in the supply line controls the fuel flow of the atomiser. The air or steam pressure at port "O" either is kept constant or under control of a constant differential pressure system.

The fuel flow from the atomiser stops a short time after interrupting the power supply to the solenoid valve at port "A". After this, the air or steam supply to port "O" should continue for at least 60 seconds. This cleans the atomiser to prevent blockage due to radiated heat from the furnace.

Maintenance

The burnerlance normally does not require any maintenance. Wear or damage of the nozzle and the swirler highly depend on fuel quality. These parts are easy to exchange. The lance has no moving parts.