



Documentation

The following information sheets illustrate the description below:

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| 32-WL01-4G-E | Sectional view of the lance with main dimensions |
| 32-W101-6C-E | Sectional view of the head of the lance with atomiser discs |

General

The burnerlance 32-LP without needle shut-off is especially suitable for use in or on an oil burner and is designed to operate dual supply disc atomisers.

The burnerlance is suitable for supply pressures from 20 up to 40 bar and fuel temperatures up to 140°C.

Mounting the atomiser discs

Often a lance is delivered with the discs mounted. This is just to avoid loss of parts during transportation. The capnut then is screwed on by hand, not tightened. In this case, you should also mount the atomiser discs as described below.

The orifice and the swirler are to be built in according to information sheet 32-W101-6C-E.

To ensure adequate sealing, the sealing surfaces at the adaptor, at both sides of the swirler and at the orifice should not be damaged. Never use any additional sealant on these surfaces.

Remove the capnut from the lance. Make sure all parts involved are clean and free from any dust or other particles. Place the orifice and the swirler, in the right order and position, straight inside the capnut as shown in sheet 32-W101-6C-E.

It is advised to apply a little "Molykote HSC" or equivalent compound, on the thread of the adaptor only, to prevent problems when dismounting the capnut after a longer period. The sealing surface of the adaptor, the inside of the lance and the atomiser discs are to be kept absolutely clean.

Now carefully screw on the capnut containing the discs by hand as tight as possible. Tighten the capnut firmly with a spanner. The adaptor has flat sides to hold the lance while screwing or unscrewing the capnut. These flats exclusively serve this one purpose!



Connections

The connections on the block of the lance are marked as follows:

- S1** Primary fuel supply to the atomiser. The pressure only depends on the desired behaviour for the atomiser.
- S2** Secondary added fuel supply to the atomiser. The pressure only depends on the desired behaviour for the atomiser.

To prevent malfunction, be careful when removing the plastic plugs from the connection ports and make sure no material stays behind.

When choosing fittings, make sure that the channels inside the connection block remain fully open. Even a partial blockage at one of the channels inside will inevitably lead to malfunctioning of the burnerlance.

Never use any additional sealant on the thread. The remains getting inside the lance could lead to failures. There are no objections against the use of flat gasket rings to seal the fittings.

Function

During the pre-purge period, the external solenoid valves in the fuel supply lines (to port "S1" and port "S2") are closed, preventing fuel from reaching the furnace prematurely.

Before opening the external solenoid valve in the fuel supply line to port "S1", make sure the **IGNITION IS TURNED ON**. In addition, the external regulator and the combustion airflow are to be adjusted beforehand in such a way that the burner will **START ON LOW FLAME**.

Shortly after switching on the solenoid valve in the fuel supply line to port "S1", the fuel pressure at the atomiser will stabilise and the ignition causes a flame. Only under these circumstances it is allowed to open and close the solenoid valve in the fuel supply line to port "S2".

The external volume or pressure regulators in the supply lines control the output flow of the atomiser.

The fuel flow from the atomiser stops a short time after interrupting the power supply to the solenoid valves at port "S1" and port "S2".

If firing heavy fuel, we advise mounting a heating device to preheat the lance for those applications where the fuel supply to port "S1" and port "S2" often stops during longer intervals. Normally it is sufficient to preheat the connection block at the lance. This heater could work permanently, but it should at least be switched on in time before fuel is supplied to port "S1" and port "S2".

Maintenance

The burnerlance normally does not require any maintenance. Wear or damage of the orifice and the swirler highly depend on fuel quality. These parts are easy to exchange. The lance has no moving parts.